



立得精密科技有限公司
LEADER PRECISION MACHINERY CO., LTD.



CB4-45

MULTI-FUNCTION MOVING COLUMN MACHINING CENTER

多功能動柱式切削中心機

Specifications

ITEN/型號		Unit	CB4-45
Controller	NC controller		M70-2B(OP:0i-MD)
	Spindle motor-cont/30min	KW	5.5/7.5(OP:7.5/11)
	Axis feed motor-X/Y/Z	KW	4.5 / 3.5 / 3.5B
Spindle	Spindle taper		BT 40
	Spindle type		Direct driven
	Spindle speed	RPM	10000(OP:12000)
Travel	X	MM	4500 (OP:2500~8000)
	Y/Z	MM	510
	Spindle nose to table surface	MM	150~660
Feed rate	Rapid feed rate-X/Y/Z	M/min	24/20/20
	Cuting feedrate by table	M/min	8
Accuracy	X Ballscrew	MM	±0.02
	Y/Z Ballscrew	MM	±0.01
	Repeatability	MM	X : ±0.015(±500) Y/Z :±0.01
Table	Table work area	MM	500*4500(OP:2500~8000)
	Dimension of T-slot		T18/3/140
	Max.table load	KG	200 (500MM)
Tools	Magazine capacity	T	24
	Magazine type		Tool chain
	Max. tool length/diameter	MM	200/80
	Max. tool weight	KG	7
Machine	Coolant tank capacity	L	200
	Min./Max. air pressure	kg/cm ²	5~6
	Power requirement	KVA	30

L102003-201703



LEADER PRECISION MACHINERY CO., LTD
 No.385, LN.549, SEC 2, SANFENG RD., FENGYUAN DIST, TAICHUNG CITY 420, TAIWAN (R.O.C)
 | 立得精密科技有限公司 | 台中市豐原區三豐路2段549巷385號

• Tel:+886-4-25228339
 • Fax:+886-4-25223550

• E-mail:leader.cnc@msa.hinet.net
 • <http://www.leader-machine.com.tw>